

World Coffee Events

2018 WCE WATER STANDARD & SPECIFICATION

Introduction: WCE has developed a water standard for the purpose of water quality and consistency for all our world competition events.*

Standard for WCE Competition Water:

- Odor: Clean/Fresh, Odor Free
- Color: Clear
- TDS (ppm): 125 – 150 mg/L
- Hardness: 3.5 – 5 grains or 60 – 85ppm
- Chlorine (ppm): 0
- Iron: Free of iron to taste (<10 mg/L)
- Sodium: Free of Sodium to taste (<10 mg/L)
- Sulfur compounds: Pleasant to taste
- pH: 7.00 – 8.00
- Alkalinity (ppm): at or near 40 mg/L

**National competitions are not required to meet this water quality specification.*